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1-2 3TNE68 • Output conditions: Intake back pressure ~ 250 mmAq, Exhaust back pressure ~ 550 mmAq, other conditions complying with JIS D 1005-1986.

After minimum 30 hour's run-in. Model 3TNE68 Item Unit Application -VM CH T VH Type -Vertical,

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4-cycle water-cooled
diesel engine

Combustion system

-Special swirl pre-
combustion chamber

**SERVICE MANUAL
INDUSTRIAL DIESEL
ENGINE MODEL TNE
series**

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SECTIONAL VIEWS

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Yanmar Sail Drive Unit

SD40, SD40-4T, SD50,

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powered by diesel

engines produced by

Yanmar American

Corporation are

widespread across

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communities. As with any combustion engine, oil is essential for the good operation and long-life of Yanmar engines. Unlike gasoline

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Industrial Diesel Engine

TNE Series Service

Repair Manual. Yanmar

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L40AE, L48AE, L60AE,

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Parts list for YANMAR engine

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yanmar 3tne74-nsr2,
yanmar 3tne74-nyb,
yanmar 3tne74-ptc,
yanmar 3tne74-sa,
yanmar 3tne74-enybc:
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3tne74-g2a: yanmar
3tne74-sa, 3tne74-g1a,
3tne74-g2a, 3tne74c-
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Komatsu PC03-2,
PC05-5, PC05-7,
PC07-2, PC12R-8,
PC12UU-2, PC15R-8,
PC15FR-1, SK04-2
Technical details in 2

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holes with a diameter
of 6.5mm hole spacing
= 36mm input thread
= M8 * 1.25 output
thread = M8 * 1.25 Use
Yanmar 2TN66,
2TNE68 motor -
Yanmar 3TN66, 3TN68,
3TNE68, 3TNE74
Yanmar VIO15 (Yanmar
engine 3TNE68L-UBB)

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Lift Pump ...

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Specifications And

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Sectional Views *

Cooling Water,

Lubricating Oil And

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Special Service Tools
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Yanmar VIO15
Komatsu PC03-2,
PC05-5, PC05-7 ,
PC07-2, PC12R-8,
PC12UU-2, PC15R-8,
PC15FR-1, SK04-2
Technical details in 2
holes with a diameter
of 6.5mm hole spacing

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thread = M8 * 1.25 Use

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Engines

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Troubleshooting